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**UTILITY
PATENT APPLICATION
TRANSMITTAL**

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No.	RCA 89,477
First Inventor or Application Identifier	Pedro Eugenio Cosma
Title	SEE * BELOW
Express Mail Label No.	EL479513416US

APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

ADDRESS TO: Assistant Commissioner for Patents
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1. ☒ * Fee Transmittal Form (e.g., PTO/SB/17)
(Submit an original and a duplicate for fee processing)
2. ☒ Specification [Total Pages 11]
(preferred arrangement set forth below)
 - Descriptive title of the invention
 - Cross References to Related Applications
 - Statement Regarding Fed sponsored R & D
 - Reference to Microfiche Appendix
 - Background of the invention
 - Brief Summary of the invention
 - Brief Description of the Drawings (if filed)
 - Detailed Description
 - Claim(s)
 - Abstract of the Disclosure
3. ☒ Drawing(s) (35 U.S.C. 113) [Total Sheets 3]
4. Oath or Declaration [Total Pages 1]
 - a. ☒ Newly executed (original or copy)
 - b. ☐ Copy from a prior application (37 C.F.R. § 1.63(d))
(for continuation/divisional with Box 16 completed)
 - i. ☐ **DELETION OF INVENTOR(S)**
Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).

5. ☐ Microfiche Computer Program (Appendix)
6. Nucleotide and/or Amino Acid Sequence Submission
(if applicable, all necessary)
 - a. ☐ Computer Readable Copy
 - b. ☐ Paper Copy (identical to computer copy)
 - c. ☐ Statement verifying identity of above copies

ACCOMPANYING APPLICATION PARTS

7. ☒ Assignment Papers (cover sheet & document(s))
8. ☐ 37 C.F.R. § 3.73(b) Statement ☒ Power of Attorney
(when there is an assignee)
9. ☐ English Translation Document (if applicable)
10. ☒ Information Disclosure Statement (IDS)/PTO-1449 ☒ Copies of IDS Citations
11. ☐ Preliminary Amendment
12. ☒ Return Receipt Postcard (MPEP 503)
(Should be specifically itemized)
13. ☐ * Small Entity Statement(s) ☐ Statement filed in prior application.
(PTO/SB/09-12) Status still proper and desired
14. ☒ Certified Copy of Priority Document(s)
(if foreign priority is claimed)
15. ☐ Other: _____

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of prior application No: _____

Prior application information: Examiner _____

Group / Art Unit: _____

For CONTINUATION or DIVISIONAL APPS only: The entire disclosure of the prior application, from which an oath or declaration is supplied under Box 4b, is considered a part of the disclosure of the accompanying continuation or divisional application and is hereby incorporated by reference. The incorporation can only be relied upon when a portion has been inadvertently omitted from the submitted application parts.**17. CORRESPONDENCE ADDRESS**☐ Customer Number or Bar Code Labelor ☒ Correspondence address below

(Insert Customer No. or Attach bar code label here)

Name	Joseph S. Tripoli				
	Thomson Multimedia Licensing Inc.				
Address	Patent Operation				
	Two Independence Way, P. O. Box 5312				
City	Princeton	State	NJ	Zip Code	08543-5312
Country	USA	Telephone	609/734-9443	Fax	609/734-9700

Name (Print/Type)	Joseph S. Tripoli	Registration No. (Attorney/Agent)	26,040
Signature	<i>Joseph S. Tripoli</i>	Date	July 14, 2000

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*CATHODE-RAY TUBE HAVING A MULTIFUNCTION FRAME/MASK SUPPORT

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CATHODE-RAY TUBE HAVING A
MULTIFUNCTION FRAME/MASK SUPPORT

The invention relates to a color cathode-ray tube, and, more particularly, to a system for suspending a color-selection frame/mask device arranged inside the glass bulb of a tube. The invention finds an application in any type of tube including support of a color-selection mask therein, and is more particularly suitable for tubes in which a mask is held under tension by a frame to which it is secured.

Background Of The Invention

Conventional cathode-ray tubes include a color-selection mask situated at a precise distance from the inside of the glass front face of the tube, on which front face arrays of red, green and blue phosphors are deposited. Under the influence of three electron beams, each corresponding to a defined primary color, the arrays of phosphors allow images to be reproduced on the screen, the mask allowing each defined beam to illuminate only the phosphor of the corresponding color.

The color-selection mask should be arranged and held in a precise position within said tube, while the tube is operating. The holding functions are carried out by virtue of a generally very rigid rectangular metal frame to which the mask is conventionally welded. The frame/mask assembly is mounted in the front face of the tube by virtue of suspension means, including at least three metal pieces welded to the frame, each of said pieces including one end forming a spring and pierced with an aperture intended to engage one of the metal pins included in the glass front face. Two arrangements of the suspension means are conventionally used; either at the middle of the sides of the frame, or at the corners thereof.

The current trend is to produce tubes with increasingly flatter front faces, eventually evolving

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to become completely flat front faces. In order to produce tubes including such a front face, one technology consists in using a flat mask, held under tension in at least one direction. Such structures are described, for example, in U.S. Patent 5,111,107. However, in order to maintain the flatness of the mask, a high tensile force has to be applied to it and the structure of the frame, which is required, and is heavy, using up a large amount of material. The present invention proposes to lighten the structure of the frame holding a mask under tension while reducing the number of metal pieces of the structure by using reinforcing pieces also acting as a means of support for the frame/mask system.

15 Summary Of The Invention

A color cathode-ray tube according to the present invention comprises a glass front face on which is deposited a screen of luminescent materials, a color-selection mask arranged close to the screen, and a frame to which the mask is fixed and which holds it under tension along at least one direction. The frame has a substantially rectangular shape defined by a pair of opposed long sides and a pair of likewise opposed short sides. At least two sides each include an edge in the form of a metal plate substantially parallel to the surface of the mask, the frame/mask assembly being held within the front face by support means interacting with pins fixed into the thickness of the front face. At least two support means each incorporate a metal piece including a first part extending over one of the surfaces of the plate. The first part is secured, for example by welding, to the plate. A second part extends in a direction substantially perpendicular to the surface of the mask.

35 Brief Description Of The Drawings

Figure 1 represents a cathode-ray tube according to the invention seen partly in exploded view.

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Figure 2 represents a frame according to the invention in a top view.

Figure 3 illustrates a frame/mask according to the invention in a side, partially exploded, view.

5 Figure 4 shows a frame/mask support according to the invention in detail.

Figure 5 illustrates a second embodiment of the invention.

10 Figure 6 is a frame/mask assembly according to the prior art, as seen in perspective.

Description Of The Preferred Embodiment

As described by Figure 6, a prior art frame 21 for a tensioned mask 26 comprises two long sides 22, onto which the mask is welded. Two U-shaped short sides 31
15 have to maintain mask tension during manufacture of the tube and during normal tube operation. In order to maintain this tension, the frame has to consist of profiles with substantial cross section, which introduces two major drawbacks:

- 20 - substantial weight, which is particularly apparent in the case of tubes with a large screen dimension, for example greater than 70 cm in diagonal;
- use of a large amount of material, which has a major impact on the overall cost of the tube,
25 especially if the frame is manufactured from an expensive material such as Invar, in order to minimize the phenomenon of thermal expansion.

As illustrated by Figure 1, a cathode-ray tube 1 according to the invention comprises a substantially
30 flat faceplate 2 and a peripheral skirt 3. The faceplate is bonded to a funnel-shaped part of the tube 4 by virtue of a sintered-glass seal. The end part of the tube or neck 5 surrounds an electron gun 6. Electron beams from the gun illuminate a screen 13 of
35 luminescent phosphors after passing through a color-selection mask 8. The mask 8 is flat, tensioned between the long sides 9 of a frame 19. Metal supports

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for the frame/mask assembly hold this assembly within the tube. The supports include a part 10 welded to the frame and a part forming a spring 11. The spring includes an aperture that engages a pin 12 included in the glass skirt 3.

In the embodiment example illustrated by Figures 2, 3, and 4, the frame 19, of 16/9 format, comprises a pair of short sides 9 and a pair of long sides 7. The long and short sides have, for example, L-shaped cross sections and flat parts 37, 39, respectively, substantially parallel to the surface of the mask, which the frame is intended to hold under tension. With the mask 8 being held under tension by being welded to the end 20 of the long sides of the frame, mechanical tension on the mask is maintained by the short sides which have to have sufficient rigidity.

It is therefore possible to use a frame which is appreciably lightened by comparison with the prior art, for example by using slender profiled sections, the mechanical rigidity being provided by the addition of pieces 10 acting as reinforcement wherever necessary, such as along the short sides. As in the example embodiments of Figures 2, 3, 4, the frame, with a diagonal equal to 76 cm, is produced from Invar with a material thickness equal to about 1.5 mm. The reinforcing pieces 10 are arranged at the four corners of the frame and have a portion 14 extending over one of the surfaces of the flat part 37 to which this portion 14 is secured, for example by welding. These reinforcing pieces 10 are made of Invar and have a thickness identical to that of the frame. The portions 14 each have a length of about 8 cm and therefore cover about 40% of each of the short sides 7.

The invention moreover exhibits other technical advantages. The pieces 10, as illustrated by Figures 2, 3, and 4 may serve as a support for the frame/mask assembly by having each piece 10 include a second

portion 15 which, after folding about an intermediate region 16, will lie in a direction substantially perpendicular to the surface of the mask 8. On the portion 15, it is possible, in a conventional way, to weld a spring pierced with an aperture intended to receive a pin set into the skirt 3 of the front panel of the tube. In this way, it is possible to reduce the number of metal pieces used, since the pieces 10 participate in the mechanical reinforcement of the short sides of the frame and serve as support for the frame/mask assembly.

Moreover, it is known that, during tube manufacturing, the frame/mask assembly undergoes heat treatment at temperatures of the order of 450°C. However, because of its low mass, the mask behaves mechanically in a different way than the frame during the stages of the tube manufacturing process. For example, after the oxidation stage, the frame/mask assembly is brought back to ambient temperature, but the mask, having very low thermal inertia by comparison with the frame, cools down more quickly than the frame. The tension in the mask will therefore, during the transient phase of cooling of the frame, be much higher than when the two elements have reached the same temperature. Depending on the tension initially applied to the mask and the type of material constituting the said mask, the mask may be taken, during these transient phases, beyond its limit of elasticity, and permanent deformation of the mask will ensue, rendering further use impossible. This is because the tension in the mask when the tube is in operation will no longer be sufficient, and any mechanical vibration, produced by the loudspeakers of the television set in which the tube is installed, for example, will generate vibration of the mask causing discoloration of the image.

In this context, reinforcing pieces 10 may be used to afford a solution to the above-described problem. To

do that, the reinforcing pieces 10 are produced from a material having a coefficient of thermal expansion different from that of the frame.

In the case in which these pieces 10 are made of N42 iron/nickel alloy having a thermal expansion coefficient three times higher than that of Invar, the frame itself being made of Invar, the portions 14 of the reinforcing pieces 10 are welded to the short sides of the frame, on the surface of the flat part 37 opposite the surface of the mask. In this way, during a substantial rise in temperature of the frame/mask assembly, the pieces 10 will expand more than the sides of the frame onto which they are welded. This results in a curved deformation of these sides, tending to cause the ends 20 of the long sides, onto which the mask is welded, to approach closer to each other. This approaching movement will cause a weakening of the tension in the mask by comparison to that defined in the steady-state regime and to that during the stages of the manufacturing process taking place at high temperature. Consequently, during the transient cooling phases, the mask will no longer be subjected to high tensile forces, possibly causing permanent deformation.

Another advantage of the above-described device relating to the use of support pieces having a thermal expansion coefficient differing from that of the frame lies in the fact that these pieces may contribute, during the normal operation of the tube, to maintaining color purity. As described in U.S. Patent 4,827,180, when the tube lights up, a period of heating of the frame/mask assembly occurs, which may cause discoloration of the image formed on the screen of the tube. This discoloration is due to the fact that, during the transient heating period, with the frame expanding progressively, for example along the horizontal axis, it is necessary to impart a slight movement to the mask toward the screen so that the

electron beams illuminate the corresponding rows of phosphors. The temperature rises are very much less than those registered (here they are of the order of a few tens of degrees by comparison with ambient temperature) during the stages of the tube manufacturing process, but they are sufficient to induce a loss of color purity on the screen, of the tube. In order to alleviate this effect, the frame/mask assembly is shifted with respect to the screen during the transient phase, by the curvature of the short sides of the frame induced by the difference in expansion of the pieces 10 and of the short sides.

In another embodiment illustrated by Figure 5, supports 40, intended for reinforcing the short sides and for providing the support for the frame/mask assembly, are two in number and are welded to a region situated substantially in the middle of the said short sides 7. These supports 40 have a structure which is identical to the means 10 in the sense that they include a first portion 41 extending over one of the surfaces of parts 37, parallel to the mask, of each short side 7 and of a second portion 42 extending in a direction substantially perpendicular to the surface of the mask.

In addition to their function of mechanical reinforcement and support of the frame/mask assembly, these supports 40 may carry out the function of reducing the tension in the mask during the stages of the manufacturing process which are carried out at high temperature, and in the same way as the means or reinforcing pieces 10, by using constituent materials having a thermal expansion coefficient differing from that of the frame.

For reasons of reducing the number of different metal pieces to be managed in manufacturing the tube, and thereby of reducing the manufacturing costs, the supports of the frame/mask may all be identical. Hence,

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three or four supports identical to the supports 40 may be used to support the same frame.

5 The above examples are not limiting; for example, in another embodiment which is not represented, with the frame/mask being supported at the corners, the reinforcing and support means consist of two pieces, each piece including a first part extending all along one surface of the short side parallel to the mask, and two ends extending in a direction substantially
10 perpendicular to the surface of the mask, these ends possibly serving as a support as in the embodiments described above.

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CLAIMS

1. A color cathode-ray tube comprising a glass front faceplate on which is deposited a screen of luminescent materials, a color-selection mask arranged
5 close to the screen, a frame to which the mask is fixed and which holds it under tension along at least one direction, the said frame being of a substantially rectangular shape defined by a pair of opposed long sides and a pair of likewise opposed short sides, at
10 least two sides each include an edge in the form of a metal part substantially parallel to the surface of the mask, the frame/mask assembly being held within the faceplate by support means engaging pins fixed to the faceplate, wherein at least two said means each
15 incorporate a metal piece including a first portion extending over one of the surfaces of said metal part, said first portion being secured, for example by welding, to the metal part and at least one second portion extending in a direction substantially
20 perpendicular to the surface of the mask.

2. The cathode-ray tube as defined in claim 1, wherein the support means are arranged at the corners of the frame.

25

3. The cathode-ray tube as defined in claim 1, wherein the mask is held under tension between the long sides of the frame.

30

4. The cathode-ray tube as defined in claim 3, wherein the sides including an edge in the form of a metal part substantially parallel to the surface of the mask are the short sides of the frame.

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5. The cathode-ray tube as defined in claim 1, wherein the coefficients of thermal expansion of the materials constituting the frame and the support means are different.

5

6. The cathode-ray tube as defined in claim 5, wherein the coefficient of thermal expansion of the metal piece of the support means is higher than that of the edges of the frame onto which it is welded.

10

7. The cathode-ray tube as defined in claim 1, wherein the first portion of the metal piece of the support means is welded to the surface of the metal part opposite the mask.

15

8. The cathode-ray tube as defined in claim 1, which includes four support means each incorporating a metal piece.

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Abstract

A cathode-ray tube comprises a color-selection frame/mask assembly, the mask being held under tension by being welded onto the ends of the long sides of the frame, the frame/mask assembly being suspended within the tube with the aid of supports capable of serving to augment the mechanical rigidity of the sides onto which these supports are welded and to cause the long sides of the frame to approach closer to each other during the phases of manufacture at high temperature.

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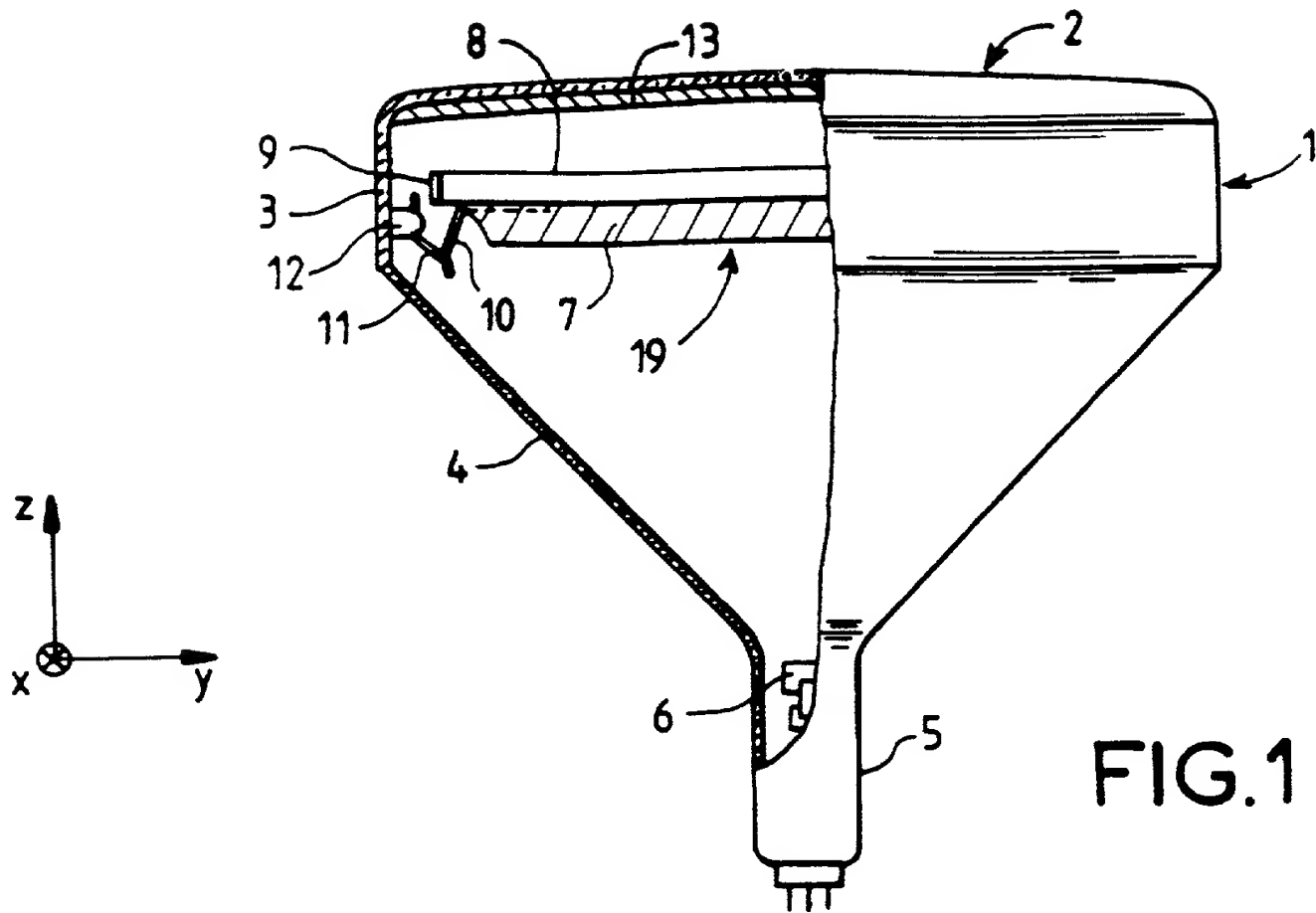


FIG. 1

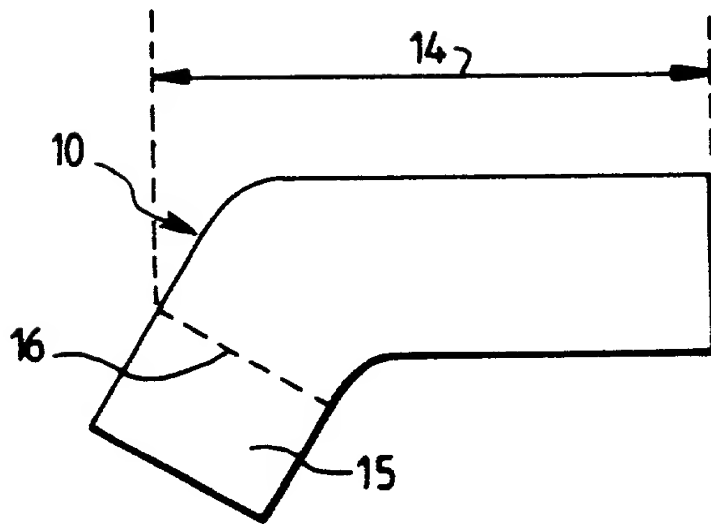


FIG. 4

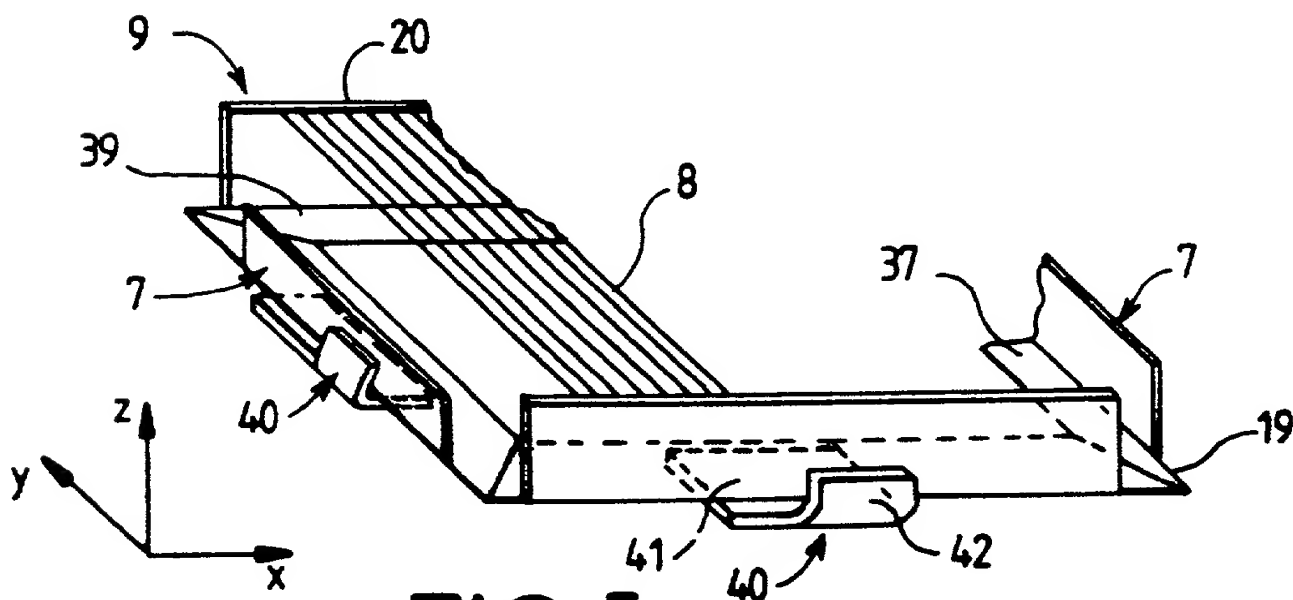


FIG. 5

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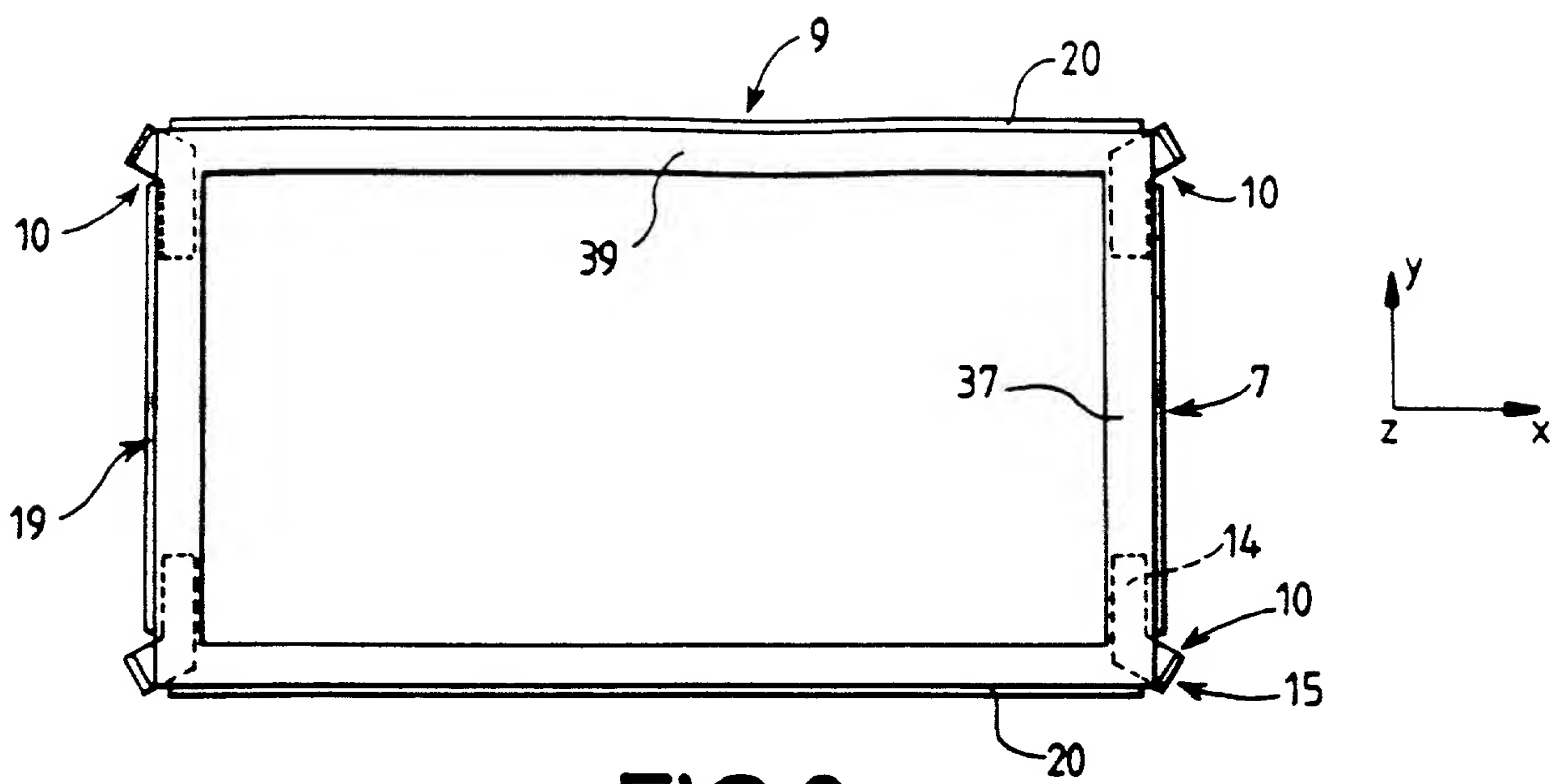


FIG. 2

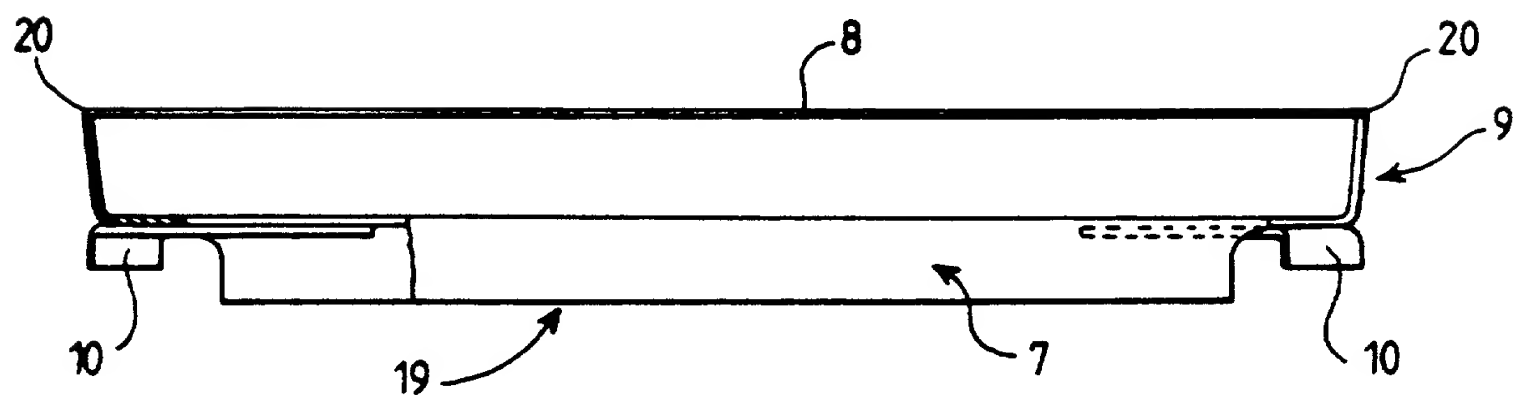
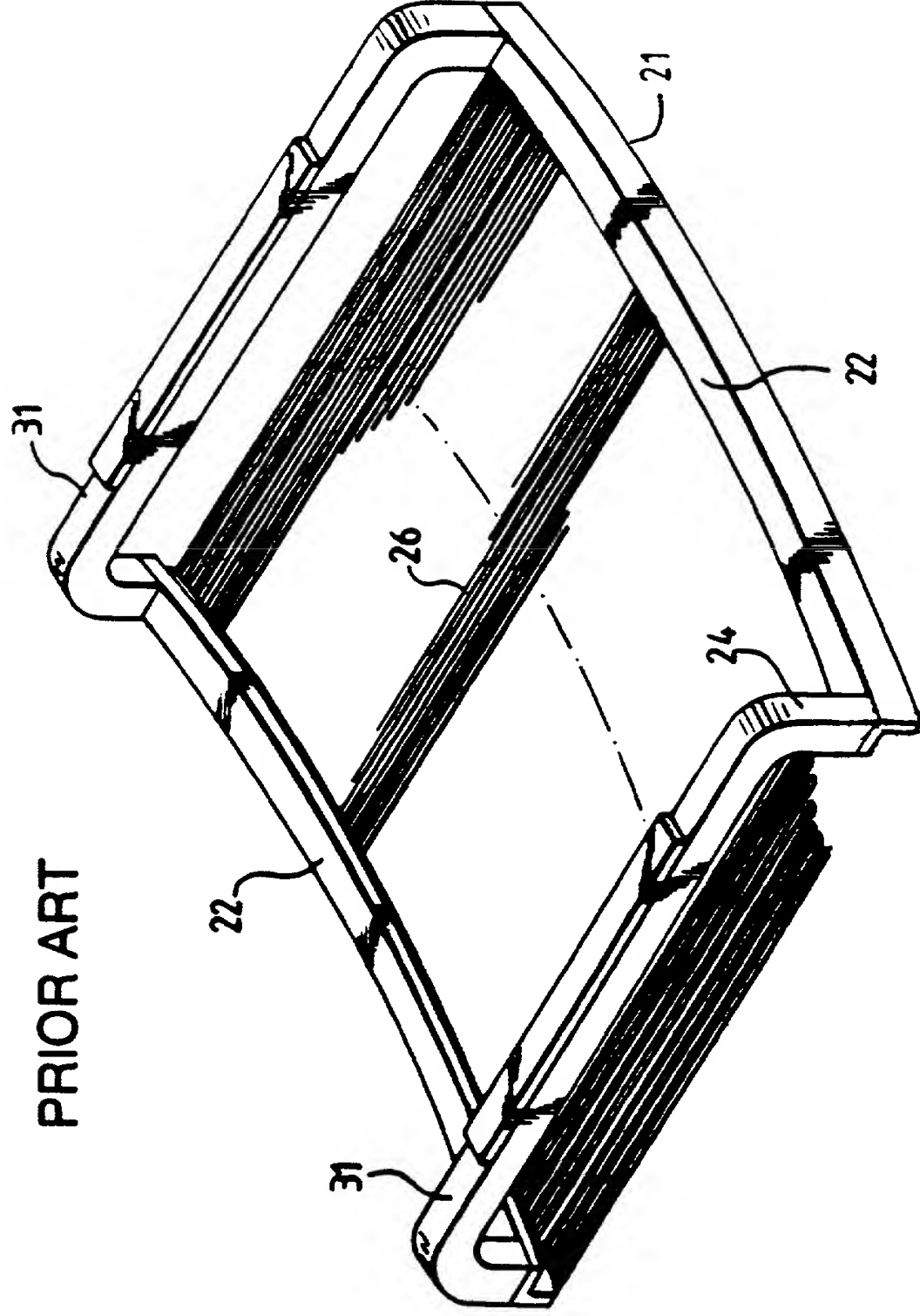


FIG. 3

FIG. 6
PRIOR ART



DECLARATION AND POWERS OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

CATHODE-RAY TUBE HAVING A MULTIFUNCTION FRAME/MASK SUPPORT

the specification of which was filed on _____ as Application Serial No. _____ and was amended on _____

_____, or, if not identified here by filing date and serial number, is attached hereto.

I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 USC 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate by me or my representatives or assigns for this invention having a filing date before that of the application on which priority is claimed.

Application No. MI99/A 001584 in ITALY on July 16, 1999 priority claimed (X) Yes () No

Application No. _____ in _____ on _____ priority claimed () Yes () No

Application No. _____ in _____ on _____ priority claimed () Yes () No

I hereby claim the benefit under 35 USC 119(e) of any United States provisional application(s) as listed below.

Application No. _____ Filed _____

Application No. _____ Filed _____

I hereby claim the benefit under 35 USC 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of 35 USC 112, I acknowledge the duty to disclose material information as defined in 37 CFR 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application

Serial No. _____ Filed _____ () patented () pending () abandoned

Serial No. _____ Filed _____ () patented () pending () abandoned

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 USC 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint, individually and collectively, the following as my/our attorney or agent with full power of substitution and revocation, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith:

Joseph S. Tripoli

Registration No. 26,040 and

Dennis H. Irbeck

Registration No. 26,372 and

Registration No. _____ and

Registration No. _____

PLEASE ADDRESS ALL

COMMUNICATIONS TO: JOSEPH S. TRIPOLI

PATENT OPERATIONS - GE AND RCA
LICENSING MANAGEMENT OPERATION, INC.
CN 5312
PRINCETON, NEW JERSEY 08543-0028

Sole or Joint Inventor (1)	<u>Pedro Eugenio Cosma</u> (Type or Print)	<u>Pedro Eugenio Cosma</u> (Signature in Full. No initials.)
Citizenship	<u>Italy</u>	Date <u>5 JULY 2000</u>
Post Office Address	<u>Viale Grande Muraglia, 59, 00144 Rome, Italy</u>	
Residence	<u>Rome, Italy</u>	
Sole or Joint Inventor (2)	<u>Carlo Tulli</u> (Type or Print)	<u>Carlo Tulli</u> (Signature in Full. No initials.)
Citizenship	<u>Italy</u>	Date <u>5 JULY 2000</u>
Post Office Address	<u>Giovanni Alfredo Cesareo 39/B, 00137 Rome, Italy</u>	
Residence	<u>Rome, Italy</u>	
Sole or Joint Inventor (3)	_____ (Type or Print)	_____ (Signature in Full. No initials.)
Citizenship	_____	Date _____
Post Office Address	_____	
Residence	_____	